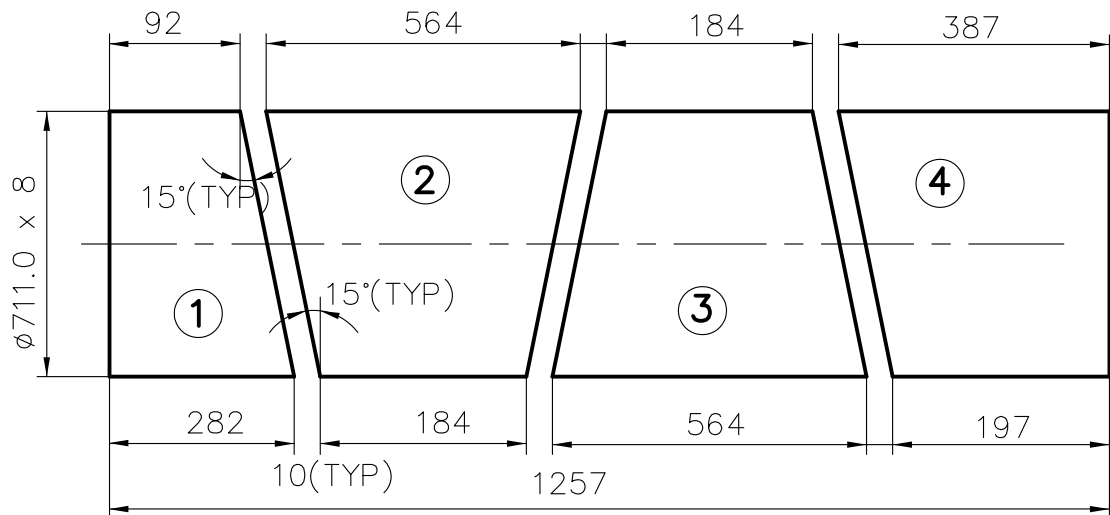
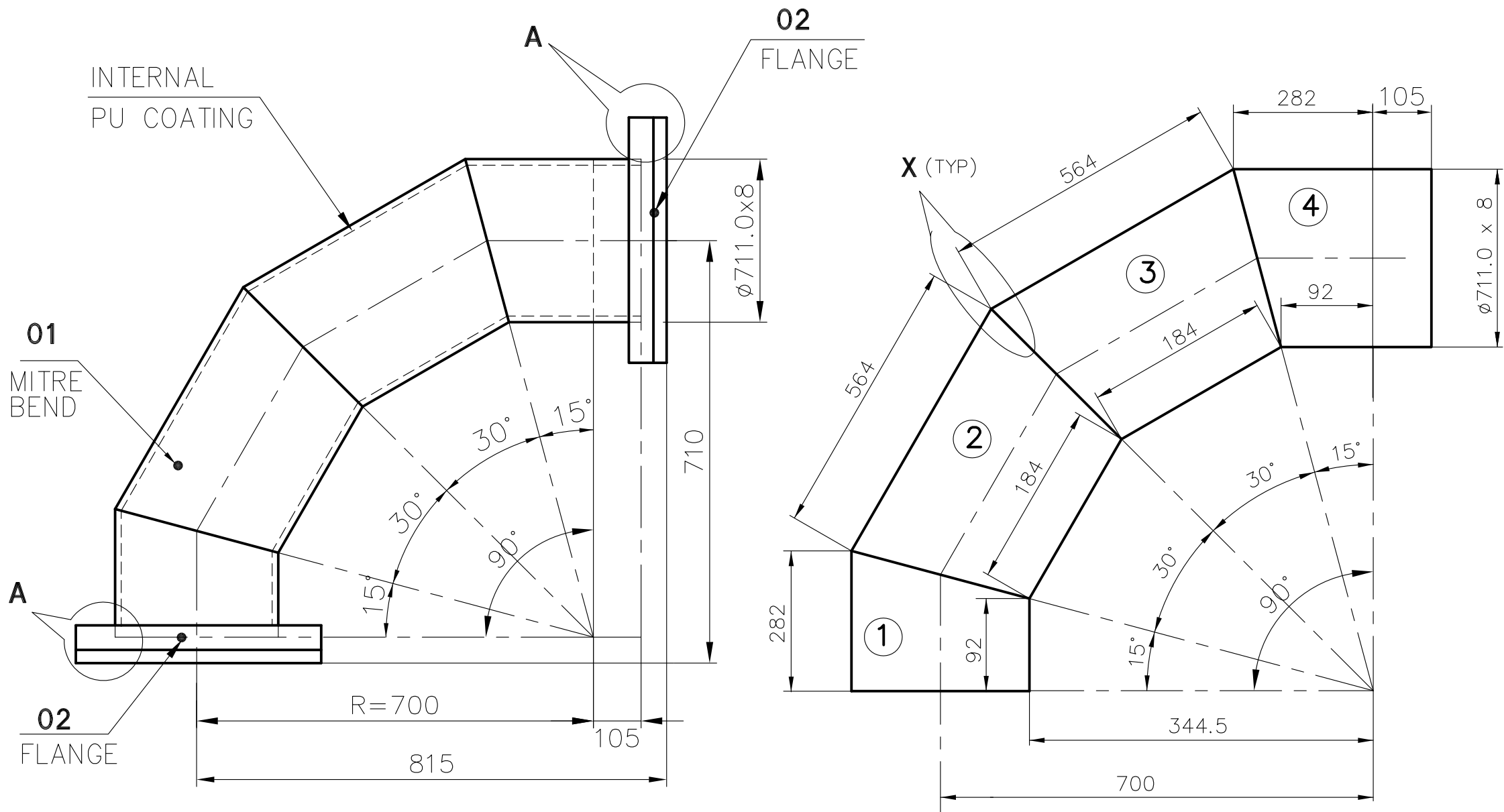


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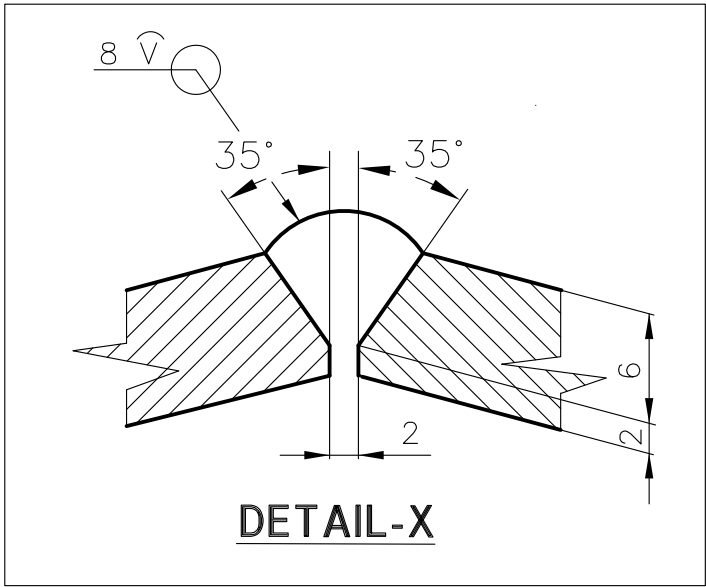
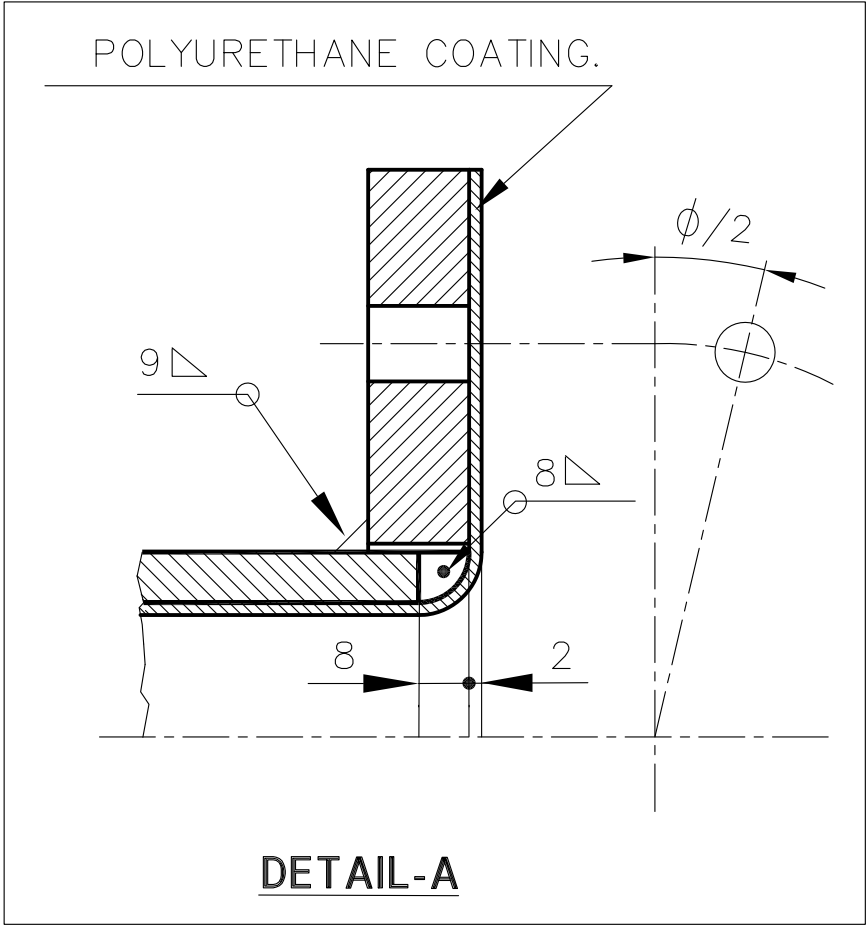
3-80-463-33594

DRAWING No



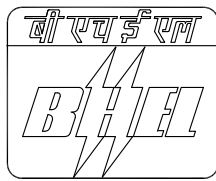
NOTES: –

1. PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER CUTTING PLAN
2. WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
3. FULL PENETRATION OF WELDS TO BE ENSURED
4. ALL JOINTS TO BE 100% RADIOGRAPHED.
5. FOLLOW QPC NO: 7308:QPC:12.
6. P.F PIPE CAN ALSO BE MANUFACTURED BY USING ROLLED & WELDED FROM PLATE 8.0 MM – SA515GR70.
7. ERW PIPES CONFIRMING TO IS3589 ALSO CAN BE USED.



02	FLAT FACED FLANGE NB 700; CL.150	4-80-999-93033		92 518 613 0000		92	000
				SA 105			2
01	90DEG MITRE ø711.0X8 (R=700)	3-80-463-33616		15 011 027 0000		170	061
			04	IS 2062 FE410A			1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A C	UNIT WT.	
			VAR NO.	MATERIAL SPEC.		QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME KAMESH	SIGN	DATE 01.09.2017	NO OF ITEMS
CHD	TRINAHA RAO		01.09.2017	
APPD	SESHAGIRI		01.09.2017	

DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
CODE	C/M/F			354.061		
TITLE				CARD CODE	DRAWING No.	REV
90DEG MITRE BEND NB700 WITH FLANGE				U 01	3-80-463-33594	00